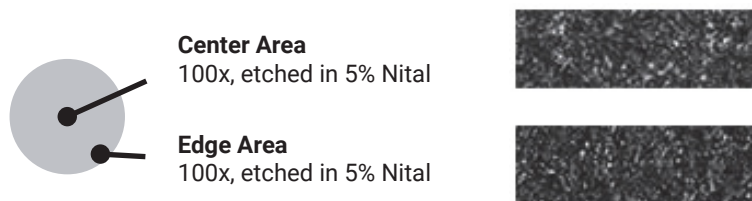


G2P Gray Iron

General Description:

Dura-Bar G2P is a highly pearlitic gray iron containing Type A graphite. It was developed to best suit surface-hardenability applications. G2P is made with a substantial amount of pearlite in the rim. This requires the least amount of stock removal necessary, in order to achieve a heat-treatable surface. Carbon-rich material is forced to the outer edges of the bars. This allows the surface hardening via heat treatment (induction and flame hardening) to be accomplished quickly, consistently, and effectively.

Microstructure:



The microstructure will contain Type VII, A, size 4-6 graphite as defined in ASTM A247. The matrix is fully pearlitic. The edge or rim will consist of Type D, size 4-6 graphite in a matrix that is 80% pearlite. Chill carbides will be less than 5% in any field at 100x and are well dispersed.

Heat Treat Response:

Dura-Bar G2P can be hardened by fast methods, such as flame and induction hardening. Carbon-rich pearlite in the rim of the continuous cast bars will effectively transform to martensite (hard phase of iron). Contrasted with a more ferritic rim, continuous cast bars can result in untransformed microstructure and thus a less ideal material hardness after heat treatment.

In addition to surface hardening, Dura-Bar G2P can be heat treated by conventional quench and temper methods. Get more details including typical Jominy end quench curve, methods and cycle times, and temperature effects by downloading the Dura-Bar Heat Treating Guide.

Chemical Composition:

Element	Percentage
Carbon*	2.60 - 3.75%
Silicon*	1.80 - 3.00%
Manganese	0.60 - 0.95%
Sulfur	0.07% Max
Phosphorus	0.12% Max

*Carbon and silicon targets are specified for each bar size in order to control the size and shape of the graphite flake. Alloying elements are used to stabilize the pearlitic structure.

Mechanical Properties:

Brinell hardness values for nominal as-cast diameters are shown in the table. Hardness properties listed are minimum and maximum across the bar. Hardness values for rectangles and squares are a function of the height and width ratios and will be supplied on request.

Size Range		BHN	
Inches	mm	Min	Max
0.625 – 0.750	16 - 19	229	302
0.751 – 3.000	19 - 75	207	302
3.001 – 6.000	76 - 152	197	302
6.001 – 22.000	152 - 559	183	302

Tensile strength of Dura-Bar G2P is determined from a separately cast, ASTM “B” test bar. Separately cast test bars will meet the minimum strength in pounds per square inch in the table. Additionally, a test bar is removed from the continuous cast bar for reference, as tensile strength varies with section thickness and bar diameter.

Mechanical Properties	
Tensile strength psi (min)	40,000
Yield strength psi (min)	N/A *
Elongation (min)	N/A*

* Gray iron will not yield/elongate before fracture.
 The behavior of gray iron is non-ductile.

Typical Applications:

Automotive: Gears

Fluid Power: Cylinder blocks, Gerotors, Glands, Manifolds, Pistons, Rotors, Valves

Machinery: Barrel Rollers, Bushings, Chain Sheave Rollers, Chuck Bodies, Die Blocks, Flywheels, Gear Racks, Gears, Housings, Pile Drivers, Press Rams, Pulleys, Rams, Rotary Tables, Tie Rod Nuts

Miscellaneous: Core Boxes, Dies, Disamatic Pouring Rails, Grinding Rolls, Mill Liners, Pattern Plates, Plunger Pin

Oil and Gas: Slips, Cones, Retainers, Mandrels, Ball Seats, Lock Rings, Completion Tool Components

Power Transmission: Gears, Pulleys

Pump and Compressor: Gears, Housings, Liners, Pistons, Rotary Screws, Rotors

Steel Mill: Guide Rolls, Pinch Rolls, Runout Table Rolls

Transportation: Gears, Motorcycle Disk Brake, Pulleys, Rail Spacers

Visit www.dura-bar.com/applications/index.cfm to see successful applications being made from Dura-Bar, including their design and cost benefits.

Contact us today to discuss your application and how you can start saving with Dura-Bar..